# AnDAPT Adaptive Multi-Rail Power Platform – AmP

# AmP4D/AmP8D/AmP12D

## **Product Description**

The AmP<sup>™</sup> device is an FPGA based platform for creating a custom Power Management Integrated Circuit (PMIC). The AmP device is customized by adding available Power Components designs based on system requirements. AmP device customization is as easy as using WebAmp<sup>™</sup> application software to produce a customized PMIC in a very short period of time. AmP devices can be used to power FPGAs, Processors, Microcontrollers, and ASICs by integrating multiple power rails into single chip designs. The AmP device input voltage range is 4.75V to 20V. The AmP device is targeted for wall-powered applications or 2S-4S Li-Ion battery packs. AmP devices have up to 4 additional integrated LDOs of which two are fixed output voltages (3.3V and 1.2V) and two are user programmable.

## Features

- Enables On-Demand power management
- Integrate application targeted Power Components
- Power Blocks for a variety of topologies
  - Scalable Integrated N-channel MOSFETs (SIM)
  - o Current sense for protection, telemetry, regulation
  - o Build Switching topologies Buck, Boost, Buck-Boost
  - o Build Linear topologies LDO, Load Switch
  - o Build Mixed topologies Battery Charger
  - Build BLDC (Motor Control) topologies H-Bridge
- Sensor Blocks, sensing voltages and currents

   Regulation, protection and telemetry
  - Adaptive Digitizer (ADi)
  - o Threshold Comparators (ThC)
  - Summation Amplifier (SuM)
  - Noise-Immune Reference (Nref) Array
- Analog fabric connectivity for sensor signals
- Digital µLogic fabric connectivity: Analog/Digital Blocks
  Analog and Digital GPIOs, LUTs for logic & Interface
  - Integrated Compensator RAM (CRAM)
  - On-demand POL control loops and interfaces
    Precision Modulation Timer Array
- Industry first: Analog Proficiency Digital Flexibility

## AmP Family

- Nine member 12 V platform family (AmP8D available now)
  Four, Eight, Twelve Power & Sensor Blocks
  - $\circ$  Up to four, eight and twelve switcher or linear rails
  - $\circ$  6A, 3A, 1A per DMOS MOSFETs; RDSon 30m $\Omega$
  - Analog or Digital I/Os: 24
  - o Packages: QFN 5x5 and 8x8 sq. mm
- Standard BCD process: 110nm, V<sub>DS</sub>max 20V

#### AmP DMOS Platforms

Power Blocks	GPIOs	Device		
Four	12	AmP4D1	AmP4D3	AmP4D6
Eight	24	AmP8D1	AmP8D3	AmP8D6
Twelve	36	AmP12D1	AmP12D3	AmP12D6

## Adaptive Multi-Rail Power Platform – AmP



## Applications

#### Power Component Integrator

- Build Buck, Boost, Buck-Boost POL topologies
- PWM CV/CC, voltage mode or current mode
- Hysteretic CON/COF
- Load Switch, LDO Source/Drain, DDR LDO
- External Switching Controllers/Gate Drivers
- Peak efficiency > 92%, Soft start/stop

#### Digital power management IC

- Monitor and throttle/margin power rails
- Power ON/OFF/Sequence power rails
- Buck, Boost, Buck-Boost, LDO, Battery Chargers

#### **Battery Charger**

- Build trickle, CC, CV Charger
- Power Path integration
- I<sup>2</sup>C, SMBus, DVS for Telemetry and control
- Protection: On-demand OCP, OVP, OTP, UVLO

#### AmP8D Platform Features

Device			8Dx1	8Dx3	8Dx6
Drain Curr	ent		1A	3A	6A
Power Blo	cks		8	8	8
Sensor Blo	ocks		8	8	8
Nrefs			8	12	24
Timers			16	16	16
LDOs for C	GPIOs		2	2	4
µLogic Fat	oric LUTs		512	512	512
Package*				GPIOs	
QF65	5x5mm	8D MOSFETs	23	23	23
QF74	8x8mm	8D MOSFETs	24	24	24

\*T<sub>A</sub>: -40C to 85C, T<sub>J</sub>: -40C to 125C;

## **Order Information**

Platform	MOSFETs	Technology	Current – A	Package	Part Number	Availability
AmP	8	D	1	QF74	AmP8D1QF74	Now
AmP	8	D	3	QF74	AmP8D3QF74	Now
AmP	8	D	6	QF74	AmP8D6QF74	Now
AmP	8	D	1	QF65	AmP8D1QF65	Now
AmP	8	D	3	QF65	AmP8D3QF65	Now
AmP	8	D	6	QF65	AmP8D6QF65	Now

#### Package Marking Example – QF74



#### Package Marking Example – QF65



# AnDAPT Adaptive Multi-Rail Power Platform – AmP

## Package Configuration

Top View (Pin and Thermal Pads are on bottom side)

## AmP8D

QF74 8x8 mm

6A, 3A, 1A



# AnDAPT Adaptive Multi-Rail Power Platform – AmP

## Package Configuration

Top View (Pin and Thermal Pads are on bottom side)



# **Pin Configurations**

Name	QF74	QF65	Function
BST1	1	45	Boost
S1	2	44	Source
D1	3	43	Drain
BST2	4	42	Boost
S2	5	41	Source
D2	6	40	Drain
BST3	7	39	Boost
D3	8	38	Drain
S3	9	37	Source
BST4	10	34	Boost
D4	11	36	Drain
S4	12	35	Source
LDO3V3	13	33	LDO 3.3 V
GND	14		GND
DNC	15	32	DNC
GND	16		GND
LDOb	17	30	LDO Prog.
VCCIO0	18	*	IO bank supply
GPIO00	20	31	GPIO
GPIO01	19	29	GPIO
GPIO02	21	28	GPIO
GPIO03	22	27	GPIO
GPIO04	23	26	GPIO
GPIO05CK	24	25	GPIOCK
GND	25	23	GND
GPIO10	26	21	GPIO
GPIO11	27	19	GPIO
GPIO12CK	28		GPIOCK
GPIO13	29	17	GPIO
GPIO14DONE	31	24	GPIODONE
GPIO15MODE	30	22	GPIOMODE
VCCIO1	32	*	IO bank supply
SCK	33	20	SPI clock
SS	35	18	SPI select
SI	34	16	SPI serial in
SO	37	15	SPI serial out
CFG	36	14	Configuration
* Connected in	nternall	v to 3.3	V

Name	QF74	QF65	Function
S5	38	12	Source
D5	39	11	Drain
BST5	40	13	Boost
S6	41	10	Source
D6	42	8	Drain
BST6	43	9	Boost
D7	44	7	Drain
S7	45	5	Source
BST7	46	6	Boost
D8	47	4	Drain
S8	48	3	Source
BST8	49	2	Boost
ISRC	51	62	Prog. Cur. Src.
VIN	50	1	Supply
VIN	53		Supply
VDD	52	64	LDO 4.5V
VDD	54		LDO 4.5V
VCCIO2	55		IO bank supply
VCCIO23		54	IO bank supply
GPIO20	57	63	GPIO
GPIO21	56	60	GPIO
GPIO22	58	61	GPIO
GPIO23	59	58	GPIO
GPIO24	60	59	GPIO
GPIO25CK	61	56	GPIOCK
GND	62	55	GND
GPIO30CK	63	57	GPIOCK
GPIO31	64	52	GPIO
GPIO32	65	53	GPIO
GPIO33	66	50	GPIO
GPIO34	68	51	GPIO
GPIO35	67	49	GPIO
VCCIO3	69		IO bank supply
LDOa	70	48	LDO, prog.
GND	72		GND
VCC	71	46	LDO, 1.2 V
ENABLE	73	47	Enable AmP
GND	74	65	GND

#### **Pin Function and Description**

Function	Description
Boost	Bootstrap pin for MOSFET gate drive
Drain	MOSFET drain
Source	MOSFET source
GND	Digital ground Analog ground, thermal pad
LDO 3.3V	LDO output 3.3V
DNC	Do not connect, floating
LDO Prog.	LDO output voltage programmable
IO bank supply	Supply input to GPIO bank
GPIO	General purpose input-output
GPIOCK	GPIO shared with input low skew global clock driver to digital fabric
GPIODONE	GPIO shared with DONE output
GPIOMODE	GPIO shared with MODE input, must sample high for Host mode at the beginning of
	configuration or sample low for Client mode at the beginning of configuration
SPI clock	SLK output clock when AmP is Host, input clock when AmP is Client
SPI select	SS output Client select when AmP is Host, input when AmP is Client
SPI serial in	SI input receives SPI data
SPI serial out	SO output transmits SPI commands
Configuration	CFG input active high configuration restart. AmP is held in reset while signal is high.
	Reconfiguration is triggered on negative edge.
Prog. Cur. Src.	Programmable current source
Supply	Vin bias supply for, VDD, VCC, LDO3V3, LDOa, LDOb
LDO 4.5V	VDD LDO 4.5V output
LDO 1.2V	VCC, LDO 1.2V output
Enable AmP	AmP Platform powered on when floating, powered down when pulled low. Use
	ENABLE Circuit below where AmP_EN signal may be used to power down.

#### **ENABLE Circuit**



#### Global Input Under Voltage (ViUVLO)

To protect system operation when any input voltage goes below the AmP device operating voltage (4.75V), the Global Input Under Voltage (ViUVLO) will be set based on all the individual power component ViUVLOs. When any power component ViUVLO goes high, all the power components will power down, until Global ViUVLO goes low, then the power components will power up. When there are multiple power components in the design, the ViUVLO set closest to 4.1 V AND higher than 4.1V is used to power down.

#### Single Supply Example

Vin and Pvin tied together requires ViUVLO  $\ge$  4.75V.



#### Vin and PVin Requirements

Minimum Vin and PVin requirements are as follows:

AmP pin	Single Supply	Separate Supplies
Bias Supply	Vin ≥ 4.75V	Vin ≥ 4.75V
Power Stage	PVin ≥ 4.75V	PVin ≥ 4.1V

#### Separate Supply Example

Vin separate from Pvin requires ViUVLO  $\geq$  4.1V.



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#### Adaptive Multi-Rail Power Platform – AmP

#### **Over Temperature Protection (OTP)**

The AmP Platform has an integrated temperature sensor for over temperature monitoring and protection. For system safety, the AmP platform will shut down if the device junction temperature goes over 150°C. This will shut down all the power rails.

The enable (EN) pins of each power component are routed through the OTP fuse module. If the design includes a sequencer and enable pins are connected to the sequencer, the sequencer "On" input is routed through OTP fuse module. When the temperature reaches the set limit (150°C), the OTP flag goes high and all EN pins that are routed through OTP fuse module will be pulled low. After cooling down, the OTP flag will go low and each Power Component EN or sequencer "On" pin needs to be triggered by a rising edge on that input pin. The system can be brought back up without reprogramming of the AmP device. There will be no chattering of operation mode when the temperature hovers around the OTP limit. The OTP limit is set at 150°C, if your system requires a lower temperature setting please contact factory. Also, if your system requires a temperature warning prior to reaching over temperature shut down, please contact your application and sales team.

#### Internal Clock

The Amp Platform has two integrated clocks which operate independently and have a programmable frequency of up to 64MHz. These clocks can be divided down to a lower frequency range of 62.5KHz to 32MHz. WebAmp tools provide clock frequency selection. The power component frequency can be selected separately by using WebAmp Tools. Clock frequencies of 4MHz or lower are recommended for the current power components. In addition, an external clock can be used with the AmP platform. The external oscillator can be connected to any of the GPIO pins. GPIOCK pins are recommended for oscillator connections to have higher performance.

#### Integrated LDO

The Amp Platform has up to 4 integrated LDOs of which two are fixed output voltages (3.3V and 1.2V) and two are user programmable. The user programmable LDO's can be customized by using WebAmP Tools. The input voltage to the four LDO's is from the internal 4.5V bias voltage. The pin locations of these integrated LDOs, are fixed and cannot be modified by WebAmP Tools. The 3.3V output pins are pin 13 on the QF74 package and pin 33 of the QF65 package. The 1.2V LDO is connected to pin 71/46 respectively in the QF74 and QF65 package. The other two programable LDO outputs are pins 17/30 and 70/48 respectively in QF74 and QF65 package. Please see table below for electrical characteristics of these LDOs.

## Integrated LDO

Symbol	Parameter	Condition	Min	Тур	Max	Unit
LDO1V2	LDO 1.2V output voltage	I <sub>CC</sub> =0mA, V <sub>IN</sub> =4.75V	1.164	1.2	1.236	V
Rocc	LDO 1.2V output resistance			350		mΩ
lcc	LDO 1.2V output current**				300	mA
LDO3V3	LDO 3.3V output voltage	I3V3=0mA,V <sub>IN</sub> =4.75V	3.201	3.3	3.399	V
Ro3v3	LDO 3.3V output resistance			350		mΩ
I3V3	LDO 3.3V output current**				300	mA
LDOa	LDOa Programmable range		0		Vdd	V
Roa	LDOa output resistance			350		mΩ
	LDOa tolerance	la=0mA, V <sub>IN</sub> =4.75V	-3		+3	%Vnom
la	LDOa output current**				300	mA
LDOb	LDOb Programmable range		0		Vdd	V
Rob	LDOb output resistance			350		mΩ
	LDOb tolerance	lb=0mA, V <sub>IN</sub> =4.75V	-3		+3	%Vnom
lb	LDOb output current**				300	mA

# Absolute Maximum Ratings

over operating free-air temperature range

			Min	Max	Unit
Drain to Source Voltage			-1	22	V
V <sub>IN</sub> Bias Supply			-1	22	V
Boost Voltage, referenced to Source			-1	6.6	V
		AmP8Dx6		8	А
Continuous Drain Current	Package power dissipation may	AmP8Dx3		4	А
		AmP8Dx1		1.3	А
Temperature range	Operating junction temperature range, TJ		-40	125	°C
	Storage temperature range, Tstg		-65	150	U

## **ESD** Ratings

		Value	Unit
Electrostatic Discharge	Human body model	±2000	V
Electrostatic Discharge	Charged device model	±500	V

## Thermal Information

	Thermal Metric	QF74	QF65	Unit
	Effective Junction-to-ambient thermal resistance (System Level)*	18.5	20	°C/W
Packa	ge Manufacturer ratings (JEDEC reference)			
	Junction-to-case (top) thermal resistance	7.9	11	°C/W
	Junction-to-board thermal resistance	3	9	°C/W
	Packa	Thermal Metric      Effective Junction-to-ambient thermal resistance (System Level)*      Package Manufacturer ratings (JEDEC reference)      Junction-to-case (top) thermal resistance      Junction-to-board thermal resistance	Thermal MetricQF74Effective Junction-to-ambient thermal resistance (System Level)*18.5Package Manufacturer ratings (JEDEC reference)18.5Junction-to-case (top) thermal resistance7.9Junction-to-board thermal resistance3	Thermal MetricQF74QF65Effective Junction-to-ambient thermal resistance (System Level)*18.520Package Manufacturer ratings (JEDEC reference)7.911Junction-to-case (top) thermal resistance39

 $^{*}\theta_{JA(effective)}$  measured on AnDAPT AnD8400EB Evaluation Board and AmP8DB1REV5.0 Demonstration Board

## Package Dissipation Ratings

Package	Θ <sub>JA(effective)</sub>	T <sub>A</sub> = 55°C Power Rating (W) Still air flow	T <sub>A</sub> = 55°C Power Rating (W) 200 LFM air flow	T <sub>A</sub> = 55°C Power Rating (W) 400 LFM air flow
QF74	18.5	4	4.5	5
QF65	20	3.5	3.8	4.1

## **Recommended Operating Conditions**

over operating free-air temperature range

		Min	Тур	Max	Unit
TA	Operating ambient temperature	-40		85	С°
TJ	Operating junction temperature	-40		125	°C

## Electrical Characteristics

VIN=VDS=12V, TA=25°C, Cvdd=10µF, Cvcc=1µF, Cldo3v3=1µF, Cldoa=1µF and Cldob=1µF unless otherwise specified

Symbol	Parameter		Condition	Min	Тур	Max	Unit
V <sub>DS</sub>	Drain to Source Voltage	N-channel		-0.3		20	V
R <sub>DS</sub> (on)	R <sub>DS</sub> (on)				30*		
	Drain to Source On	AmP8D3			60*		mΩ
Resistance	AmP8D1			120*			
I <sub>Lmax</sub>	Load Current Maximum	AmP8D6	-	6			A
		AmP8D3		3			
		AmP8D1		1			
Vin	Bias Supply			4.75		20	V
Vccio 0, 1, 2, 3	I/O Bank Supply			1.71		6.3	V
ISRC	Current Source Programma	able range		0		100	mA
	ISRC Programmable tolera	nce		-8		+8	%Inom

Note: \*QF65 5mm x 5mm Package. \*\*Total LDO power dissipation must not exceed Package Dissipation Ratings. V<sub>IN</sub> supplies V<sub>DD</sub> LDO which supplies sub LDOs V<sub>CC</sub>, LDO3V3, LDOa and LDOb. V<sub>DD</sub> pin requires >10µF external decoupling and is for internal use only.

## Analog GPIO Electrical Characteristics

#### $V_{IN} = 12V$ and $T_A = 25^{\circ}C$

Symbol	Parameter	Min	Тур	Max	Unit
Ipup80	Programmable Pullup Current Source*		78		μA
lpup100	Programmable Pullup Current Source*		104		μA
Ipup150	Programmable Pullup Current Source*		156		μA
Rpdown	Programmable Weak Pull Down Resistance		5.1		kΩ
CPIN	Pin Capacitance		8		pF
lin	GPIO Input leakage current		±5		μA

Note: All TBD pending characterization. \*USB Type-C CC configuration channel logic enables lpup80 for Default (80 μA), lpup80 + lpup100 for Medium(180 μA) and lpup80 + lpup100 + lpup150 for High(330 μA).

#### **Digital GPIO Electrical Characteristics**

VIN=12V and TA=25°C

I/O	١	/ccio (V	<b>'</b> )	Vı∟ (V)		Vн (V)		Vol (V)	Vон (V)	lol	Іон
Standard	Min	Тур	Max	Min	Max	Min	Max	Max	Min	(mA)	(mA)
3.3 V	3.14	3.3	3.46	-0.3	0.8	2.0	V <sub>CCIO</sub> + 0.2	0.4	V <sub>CCIO</sub> – 0.5	2	-2
2.5 V	2.37	2.5	2.62	-0.3	0.7	1.7	V <sub>CCIO</sub> + 0.2	0.4	Vccio – 0.5	1.5	-1.5
1.8 V	1.71	1.8	1.89	-0.3	0.35*Vccio	0.65*Vccio	Vccio + 0.2	0.4	Vccio – 0.4	1	-1

## **AmP Configuration**

The AmP devices store a user design configuration within internal volatile memory. Once the power is removed, the user design configuration is lost and must be reloaded on the next power-up. This behavior provides the most flexible means of configuring an AmP device throughout a product development lifecycle. Re-configuration of the design can happen throughout product development experimentation cycles and can extend to configuration changes that can be provided to products that are already deployed in the field. This flexibility benefit requires storage of the configuration information in a non-volatile device which is loaded onto the AmP device upon power up. An external SPI Flash can serve this purpose when the AmP device is in Host Mode. In Client Mode, the AmP device can be configured by a digital processor through an SPI interface. Additionally, static configurations can be programmed into the device at the factory for customized customer orders. Factory customized device configuration can be modified by using external flash if required.

The AmP platform supports two modes of configuration through the SPI compliant serial interface. In Host mode, the AmP device loads its configuration bitfile (.HEX) from an external non-volatile memory or internal customized ROM. In Client mode, the AmP device is loaded with its configuration bitfile (.HAX) by an external controller or AmPLink<sup>™</sup> USB Adapter. The (.HAX) file format is AnDAPT internal format.

## **AmP SPI Host Configuration Interface**

The AmP device simply receives valid input power and takes control of the external FLASH memory to load its configuration. The AmP device acts as the SPI Host and controls the external FLASH memory as a Client. Host mode is ideally suited for applications where the AmP device is independently providing FLASH power (shown below). For a factory customized device, if the AmP device cannot access external flash, it will load from internal customized ROM. External flash then, can be used to modify the factory customized device.



## **AmP SPI Client Configuration Interface**

An external controller/AmPLink acts as the SPI bus Host and drives the AmP device as a Client. Configuration data for the device is provided over a sequence of SPI commands. Client mode is ideally suited for applications where the AmP device is configured by a processor (also AmPLink as shown below).



## AmPLink and WebAmP

The AmPLink USB Adapter provides the interface between the AmPDB1 Demonstration Board and the WebAmP design tool to program and control AmP and FLASH memory devices using SPI, I<sup>2</sup>C and GPIO interfaces. The I<sup>2</sup>C bus provides control and monitoring of the power supply functions of the AmP device, independent of configuration method.

## **AmP Configuration Times**

VIN=VDS=12V, TA=25°C			
AmP SPI Configuration	Тур	Max	Unit
Host Interface, Flash memory	51	66	ms
Host Interface, internal factory customized ROM	3	4	ms
Client Interface @ SCK = 10MHz	25		ms



#### Adaptive Multi-Rail Power Platform – AmP





AmPLink Pin Out					AmPLink Pin	Functional Description	
				ΔmP	ENABLE	High(float): AmP power on, Low: AmP power off	
					CFG	High: config reset, High-to-Low: start config	
			L C		SCLK	Clock output, Hi-Z when not in use	
_			tio			MOSI output when connecting to AmP devices	
GND - 1	2 - 052 55/05	٦	<u>a</u>		SI	MISO input when programming flash devices	
		g	ng	SPI		HI-Z when not in use	
SULK - 3	4 - GND	lbo	Dfi		<u></u>	MISO input when connecting to AmP devices	
51 - 5	6 - CST SS/CS	D L	ပိ		50	Hi-Z when not in use	
55/5553 - 7	8 - CS4 SS/CS	I	۲ ۵		SS	Active low chip select enables AmP	
CFG - 9	10-FLASH_RST	St	Ē			Active low chip selects connect to AmP SS or	
SO = 11			◄	CS	CS1, CS2,	FLASH CS	
3.3V - 13	14 – SCL	ш				053, 054	Hi-Z when not in use
FLASH_WP - 15	16 – SDA				FLASH_WP	Flash write protect output	
ALERT – 17	18 – CTRL			FLASH	FLASH_RST	Flash reset output	
ENABLE – 19	20 – VBUS				SCL	Clock output. Open drain with internal 2.2k $\Omega$ pull	
		U		A D		up resistor	
		3		AmP	SDA	Bidirectional data line. Open drain with internal	
Pin 13 should not be	e connected to LDO3V3			GPIOs		2.2kO pull up resistor	
					ALERI	alert signal input	
					CTRL	control signal output	
				_	GND	Connected to USB GND and shield	
				Power	VBUS	5V output 0.5A to 0.7A current limiting	
					3.3V	3.3V output with 0.5A current limiting	

## WebAmP Tools

WebAmp<sup>™</sup> cloud-based tools enable users to select, integrate, optimize, and manage power components for AmP platforms. Users can select, integrate, optimize, and download on-demand power management devices utilizing an ever-growing library of AmP<sup>™</sup> Power Components. The graphical tool is easy-to-use, and provides the capability to integrate, optimize and tune the power components for LC, stability, PID, transient response, efficiency,

startup/shutdown, and protection characteristics. Once the design is complete, users simply download the compiled designs to an AmP platform using an AmPLink USB adapter to build a custom PMIC in minutes. WebAmP tools come complete with a suite of Power Analysis modules

Application of Demonstration Board

that enable users to optimize AmP designs. The analysis tools include the following functions.

- LC Calculator
- Stability analyzer
- PID tuning
- Transient response calculator
- Efficiency calculator
- AmPScope<sup>™</sup> to monitor and debug rails in circuit, in real time

On-demand WebAmp design tools enable design teams to deliver a complete integrated, single-chip solution quickly to their design specifications within days.



## WebAmP Example Project: AmP Example Buck x1



## ESD CONSIDERATIONS

Establish and use (Electrostatic Damage) ESD-safe handling precautions when unpacking and handling ESDsensitive devices. Store ESD sensitive devices in ESD safe containers until ready for use. The Tape-and-Reel moisture-sealed bag is an ESD approved barrier. The best practice is to keep the units in the original moisture sealed bags until ready for assembly. AnDAPT products are qualified to meet at least 500V ESD-MM (Machine Model) 2000V ESD-HM (Human Body Model). Restrict all device handling to ESD protected work areas that measure less than 400V static charge. Ensure that all workstations and personnel are properly grounded to prevent ESD.

## Assembly Recommendation

For part placement, please use standard pick and place machine with  $\pm 0.05$  mm accuracy. Mount the device with slower speed and higher force. Place the package 1 ~ 2 mils into the paste. The device package has excellent self-alignment during solder reflow if a minimum of 75% of the lead diameter intersect with the pad.

#### Solder Paste

The screen printing quantity of solder paste is a key factor in producing high yield assemblies. Recommended solder paste alloy is Sn/Ag/Cu family for lead-free application. Low residue and no clean flux is recommended. Particle size type IV (25 ~ 38  $\mu$ m) is preferred to improve printing performance. Particle size type III (25 ~ 45  $\mu$ m) also is acceptable.

#### **Solder Stencils**

The contrast between large thermal pad and small terminal pads of the QFN package can present a challenge in production an even solder line thickness. The precise volume of solder paste deposited onto the device land pattern is controlled by the stencil thickness and the opening geometry. Stencil alignment accuracy and consistent solder volume transfer is critical for uniform reflow- solder processing. The solder joint thickness for QFN package terminal pads should be 50 - 75 µm. Stencil recommended type is laser cutting stainless steel with thickness of 100 ~ 150  $\mu$ m (125  $\mu$ m as a guide). The actual thickness of a stencil is depending on other SMD components on the PCB. Metal blade or polymer with 90degree hardness squeegee is recommended. Aperture size for terminal pad should have aspect ratio (width / thickness) of greater than 1.5 and area ratio (Area of aperture opening / aperture wall area) of greater than 0.66. The stencil aperture is typically designed to match the pad size on the PCB 1 to 1. For fine pitch components of 0.5mm and below it may be necessary to reduce the stencil aperture length by 20%. Oval-shaped opening should be used to get the optimum paste release and rounded corners to minimize clogging. Positive taper walls (5-degree tapering) with bottom opening larger than the top is recommended. The small multiple openings should be used instead of one big opening. 60% ~ 85% solder paste coverage is recommended to reduce the chance of having short connection.

#### **REFLOW SPECIFICATION**

AnDAPT products are qualified in accordance with IPC/JEDEC J-STD-020D.1. This standard classifies proper packaging, storage and handling in order to avoid subsequent thermal and mechanical damage during the solder-reflow attachment phase of PCB assembly. Check solder paste data sheet for any additional or different instruction. Using forced convection reflow oven with nitrogen is recommended. Also, the reflow oven should have equal or less than  $\pm 5^{\circ}$ C temperature uniformity. The reflow profile for lead-free solder paste is shown below for reference only. Solder paste datasheet should be used accordingly.



Pb Free Classification Process Reflow Profile JEDEC-J-STD-020D.1

# COMPLIANCE ENVIRONMENTAL COMPLIANCE

AnDAPT products are RoHS and Green compliant.

AnDAPT products are in full environmental compliance as evidenced by our Materials Declaration Data Sheets (MDS). The MDS report, along with support documentation consisting of Material Safety Data Sheets (MSDS) and analytical reports for each homogeneous element of the product are available upon request.

#### DRC COMPLIANCE

AnDAPT products use materials that comply with DRC (Democratic Republic of the Congo) Conflict-Free Smelter and Mines requirements to meet the SEC implementation of Dodd–Frank Section 1502.

#### COMPLIANCE DECLARATION DISCLAIMER

AnDAPT believes this compliance information to be correct but cannot guarantee accuracy or completeness. Conformity documents for the above component constitutes are on file. AnDAPT subcontracts manufacturing and the information contained herein is based on data received from vendors and suppliers, which has not been validated by AnDAPT.

#### GENERAL

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		SYMBOL	MIN	NOM	MAX	
TOTAL THICKNESS		A			0.85	
STAND OFF		A1	0.02	0.05	0.08	
MOLD THICKNESS		A2		0.675 REF		
L/F THICKNESS		A3		0.13 REF		
		ь	0.2	0.25	0.3	
LEAD WIDTH		b1	0.15	0.2	0.25	
		b2	0.25	0.3	0.35	
BODY SIZE	х	D		8 BSC		
BODT SIZE	Ý	E		8 BSC		
		е	0.5 BSC			
EAD DITCH		e1	0.559 BSC			
LEAD PITCH		e2	3.225 BSC			
		e3	3.275 BSC			
ED SIZE	Х	J	4.8	4.9	5	
EF SIZE	Y	к	5.8	5.9	6	
LEAD LENGTH		L	1.1 1.15 1.2			
PACKAGE EDGE TOLE	RANCE	DDD	0.1			
MOLD FLATNESS		bbb	0.2			
COPLANARITY		ccc	0.08			
LEAD OFFSET	ddd	0.08				
EXPOSED PAD OFFSE	eee		0.1			

COMMON DIMENSIONS

SYMBOL

## Package Description – QF65 5x5 mm





Solder Stencil



Download files: AmP8DQF65footprint.zip

#### Additional Resources

- <u>AmPDB1 Demoboard Datasheet</u>
- AmPLink USB Adapter Datasheet
- <u>AmPLink Configuration and Control</u>
- <u>Video WebAmP Development Software</u>
- <u>Video Using AmPLink</u>
- Power Components Datasheets

#### Errata

Date	Errata
02/05/2017	For minimum $V_{IN}$ < 7V, reference voltages can exceed specification by 8 mV
04/27/2018	ESD HB Model for Sim pins is $\pm 750V$

## **Revision History**

Date	Revision
08/02/2021	Updated Pb Free Classification Process Reflow Profile, T <sub>P</sub> =260°C
03/17/2021	Updated Pb Free Classification Process Reflow Profile
02/09/2021	Updated Package Marking Examples
10/20/2020	Updated AmP Configuration Times to previous specification
02/20/2020	Updated AmP Configuration Times
07/05/2019	Added Solder Stencil, Download files. Changed master, slave to host, client
05/16/2019	Added Global Input Under Voltage (ViUVLO) description and example figures
03/05/2019	Updated maximum VIN and VDS to 22V – Updated 5x5 package dimension
01/`4/2019	Updated Thermal Information for QF65 package to include $\theta_{JA(effective)}$
07/06/2018	Added AmP Configuration Times
06/21/2018	Updated V <sub>DS</sub> to 20V
05/08/2018	Added product description, OTP, Internal clock, Integrated LDO, WebAmp tools, ESD Consideration, Assembly recommendation, Compliance, programming information, editorial change
04/10/2018	Added QF65 package, increased Electrical Characteristics for maximum VIN and VDs to 22V
05/01/2017	Preliminary release



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